To: To Whom it may concern

From: Wheelset and Materials Technology
Isondo Park
Koedoespoort
Tel: 012 842 6202
e-mail: johanm@spoornet.co.za
Date: 27 March 2007

RE: Use of Dalic selective plating processes and consumables for resizing of railway components

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It is hereby declared that Dalic selective plating processes have been used to renovate and recover railway components within the Spoornet/Transnet company for more than 20 years.

Parts typically repaired and reclaimed are high cost components such as railway axles, traction motor carcasses and motor suspension units. In these applications the Dalic selective plating process provided a cost effective and technologically sound solution for the high precision resizing of bearing lands, undersize bearing journals and oversize bores.

Dalic plating processes were usually introduced after extensive laboratory and field-testing.

Spoornet's experience with components renovated by the use of Dalic processes, consumables and plating systems is very positive.

Regards

Johan Marais Pr Eng
Principal Engineer
Wheelset & Materials Technology
Business Integration (Technology Management)